

**Amendments to the Abstract**

Replace the abstract with the following replacement abstract:

~~The invention relates to a A process for manufacturing a bag (25, 40) from a polymer and/or metal film material. The lower end of the sack (25, 40) is sealed and has provides a bag that has four outer walls (A-D) that are connected by four seams (27) and that has a sealed lower end.~~

~~The novelty and inventive step of said process is that the bag-forming material (A-E) required for forming the bag is fed in the form of a film tube (25, 40) web that is wound up on a roll to an unwinding station of a bottom forming device that separates the unwound film tube web into film tube segments, connects the film segments, and seals at least one end of the connected segments to form the bag.~~

(figure 1)

For the examiner's convenience, a clean text version of the replacement abstract (87 words) is presented below:

A process for manufacturing a bag from a polymer and/or metal film material provides a bag that has four outer walls connected by four seams and that has a sealed lower end. The bag-forming material is fed in the form of a film web that is wound up on a roll to an unwinding station of a bottom forming device that separates the unwound film web into film segments, connects the film segments, and seals at least one end of the connected segments to form the bag.